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## Safety precautions

Carefully follow the precautions listed below because they are essential to guarantee the safety of the equipment.



### WARNING

- Always disconnect the air conditioner from the power supply before servicing it or accessing its internal components.
- Verify that installation and testing operations are performed by qualified personnel.
- Verify that the air conditioner is not installed in an easily accessible area.

### General information

- ▶ Carefully read the content of this manual before installing the air conditioner and store the manual in a safe place in order to be able to use it as reference after installation.
- ▶ For maximum safety, installers should always carefully read the following warnings.
- ▶ Store the operation and installation manual in a safe location and remember to hand it over to the new owner if the air conditioner is sold or transferred.
- ▶ This manual explains how to install an indoor unit with a split system with two SAMSUNG units. The use of other types of units with different control systems may damage the units and invalidate the warranty. The manufacturer shall not be responsible for damages arising from the use of non compliant units.
- ▶ The manufacturer shall not be responsible for damage originating from unauthorized changes or the improper connection of electric and requirements set forth in the "Operating limits" table, included in the manual, shall immediately invalidate the warranty.
- ▶ The air conditioner should be used only for the applications for which it has been designed: the indoor unit is not suitable to be installed in areas used for laundry.
- ▶ Do not use the units if damaged. If problems occur, switch the unit off and disconnect it from the power supply.
- ▶ In order to prevent electric shocks, fires or injuries, always stop the unit, disable the protection switch and contact SAMSUNG's technical support if the unit produces smoke, if the power cable is hot or damaged or if the unit is very noisy.
- ▶ Always remember to inspect the unit, electric connections, refrigerant tubes and protections regularly. These operations should be performed by qualified personnel only.
- ▶ The unit contains moving parts, which should always be kept out of the reach of children.
- ▶ Do not attempt to repair, move, alter or reinstall the unit. If performed by unauthorized personnel, these operations may cause electric shocks or fires.
- ▶ Do not place containers with liquids or other objects on the unit.
- ▶ All the materials used for the manufacture and packaging of the air conditioner are recyclable.
- ▶ The packing material and exhaust batteries of the remote controller(optional) must be disposed of in accordance with current laws.
- ▶ The air conditioner contains a refrigerant that has to be disposed of as special waste. At the end of its life cycle, the air conditioner must be disposed of in authorized centers or returned to the retailer so that it can be disposed of correctly and safely.

### Installing the unit

**IMPORTANT:** When installing the unit, always remember to connect first the refrigerant tubes, then the electrical lines.

Always disassemble the electric lines before the refrigerant tubes.

- ▶ Upon receipt, inspect the product to verify that it has not been damaged during transport. If the product appears damaged, DO NOT INSTALL it and immediately report the damage to the carrier or retailer (if the installer or the authorized technician has collected the material from the retailer.)
- ▶ After completing the installation, always carry out a functional test and provide the instructions on how to operate the air conditioner to the user.
- ▶ Do not use the air conditioner in environments with hazardous substances or close to equipment that release free flames to avoid the occurrence of fires, explosions or injuries.

- Our units should be installed in compliance with the spaces shown in the installation manual, to ensure accessibility from both sides and allow repairs or maintenance operations to be carried out. The unit's components should be accessible and easy to disassemble without endangering people and objects.
- For this reason, when provisions of the installation manual are not complied with, the cost required to access and repair the units (in SAFETY CONDITIONS, as set out in prevailing regulations) with harnesses, ladders, scaffolding or any other elevation system will NOT be considered part of the warranty and will be charged to the end customer.

## Power supply line, fuse or circuit breaker

- Always make sure that the power supply is compliant with current safety standards. Always install the air conditioner in compliance with current local safety standards.
- Always verify that a suitable grounding connection is available.
- Verify that the voltage and frequency of the power supply comply with the specifications and that the installed power is sufficient to ensure the operation of any other domestic appliance connected to the same electric lines.
- Always verify that the cut-off and protection switches are suitably dimensioned.
- Verify that the air conditioner is connected to the power supply in accordance with the instructions provided in the wiring diagram included in the manual.
- Always verify that electric connections (cable entry, section of leads, protections...) are compliant with the electric specifications and with the instructions provided in the wiring scheme. Always verify that all connections comply with the standards applicable to the installation of air conditioners.
- Devices disconnected from the power supply should be completely disconnected in the condition of overvoltage category.



- ◆ Make sure that you earth the cables.
  - Do not connect the earth wire to the gas pipe, water pipe, lighting rod or telephone wire. If earthing is not complete, electric shock or fire may occur.
- ◆ Install the circuit breaker.
  - If the circuit breaker is not installed, electric shock or fire may occur.
- ◆ Make sure that the condensed water dripping from the drain hose runs out properly and safely.
- ◆ Install the power cable and communication cable of the indoor and outdoor unit at least 1m away from the electric appliance.
- ◆ Install the indoor unit away from lighting apparatus using the ballast.
  - If you use the wireless remote control, reception error may occur due to the ballast of the lighting apparatus.
- ◆ Do not install the air conditioner in following places.
  - Place where there is mineral oil or arsenic acid. Resin parts flame and the accessories may drop or water may leak. The capacity of the heat exchanger may reduce or the air conditioner may be out of order.
  - The place where corrosive gas such as sulfurous acid gas generates from the vent pipe or air outlet.
  - The copper pipe or connection pipe may corrode and refrigerant may leak.
  - The place where there is a machine that generates electromagnetic waves. The air conditioner may not operate normally due to control system.
  - The place where there is a danger of existing combustible gas, carbon fiber or flammable dust.
  - The place where thinner or gasoline is handled. Gas may leak and it may cause fire.

## Preparation for installation

When deciding on the location of the air conditioner with the owner, the following restrictions must be taken into account.

### General

**Do NOT install the air conditioner in a location where it will come into contact with the following elements :**

- ◆ Combustible gases
- ◆ Saline air
- ◆ Machine oil
- ◆ Sulphide gas
- ◆ Special environmental conditions

If you must install the unit in such conditions, first consult your dealer.


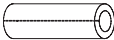
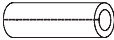
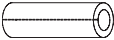





**Avoid installing the air conditioner :**

- ◆ In areas where it is exposed to direct sunlight. Close to heat sources.
- ◆ In damp areas or locations where it could come into contact with water. (for example rooms used for laundry)
- ◆ In areas where curtains and furniture could affect the supply and discharge of air.
- ◆ Without leaving the required minimum space around the unit. (as shown in the drawing)
- ◆ In scarcely ventilated areas.
- ◆ On surfaces that are unable to support the weight of the unit without deforming, breaking or causing vibrations during the use of the air conditioner.
- ◆ In a position that does not enable the condensate drainage pipe to be correctly installed. (at the end of the installation. It is always essential to check the efficiency of the drainage system)

# Preparation for installation

## Accessories

- ◆ The following accessories are supplied with the indoor unit.  
The type and quantity may differ depending on the specifications.

Pattern sheet 	Thermal insulation sponge A 	Thermal insulation sponge B 	Thermal insulation sponge C 	Flexible hose clamp 
Flexible hose 	Cable-tie 	user manual 	Installation manual 	

# Deciding on where to install the indoor unit

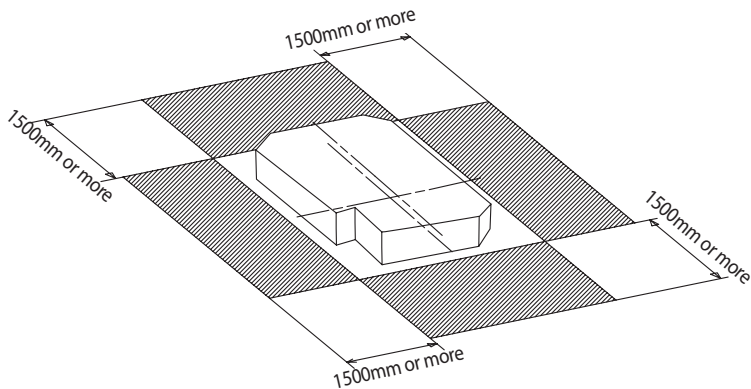
## Indoor unit

- ◆ There must be no obstacles near the air inlet and outlet.
- ◆ Install the indoor unit on a ceiling that can support its weight.
- ◆ Maintain sufficient clearance around the indoor unit.
- ◆ Make sure that the water dripping from the drain hose runs away correctly and safely.
- ◆ The indoor unit must be installed in this way, that they are out of public access. (Not touchable by the users)

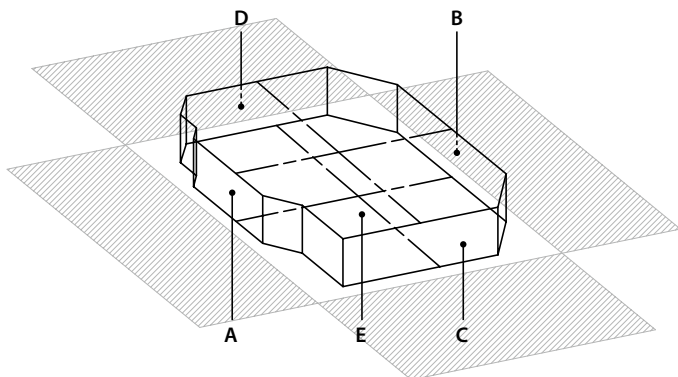


- If you install the cassette type indoor unit on the ceiling with humidity over 80%, you must apply extra 10mm of polyethylene foam or other insulation with similar material on the body of the indoor unit.

## Space requirements for indoor unit







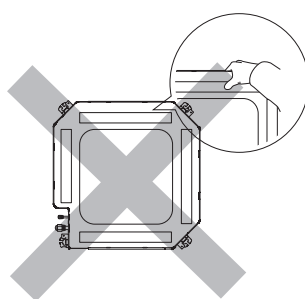
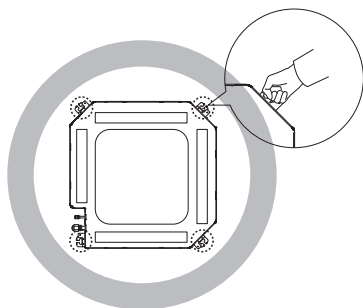
**Thickness: more than 10mm**

Indoor Unit	A	B	C	D	E
*015*/*022*/*028*/*036* *045*/*056*/*060*	400x190	400x190	400x190	400x190	550x550

- ◆ Insulate the end of the pipe and some curved area by using separate insulator.
- ◆ Insulate the discharge and suction part at the same time when you insulate connection duct.



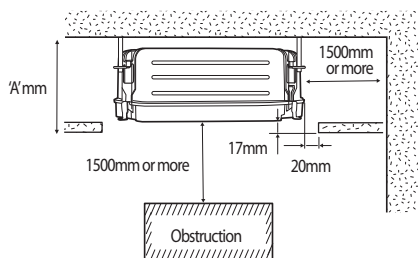
- The units must be installed according to distances declared, in order to permit accessibility from each side, either to guarantee correct operation of maintenance or repairing products.  
The unit's parts must be reachable and removable completely under safety condition (for people or things).



\*The appearance of the unit maybe different from the picture depending on the model.

- Do not hold the discharge while carrying the indoor unit to avoid the possibility of breakage. You must hold the hanger plate on the corner and carry the indoor unit.

## Required space for an indoor unit installation

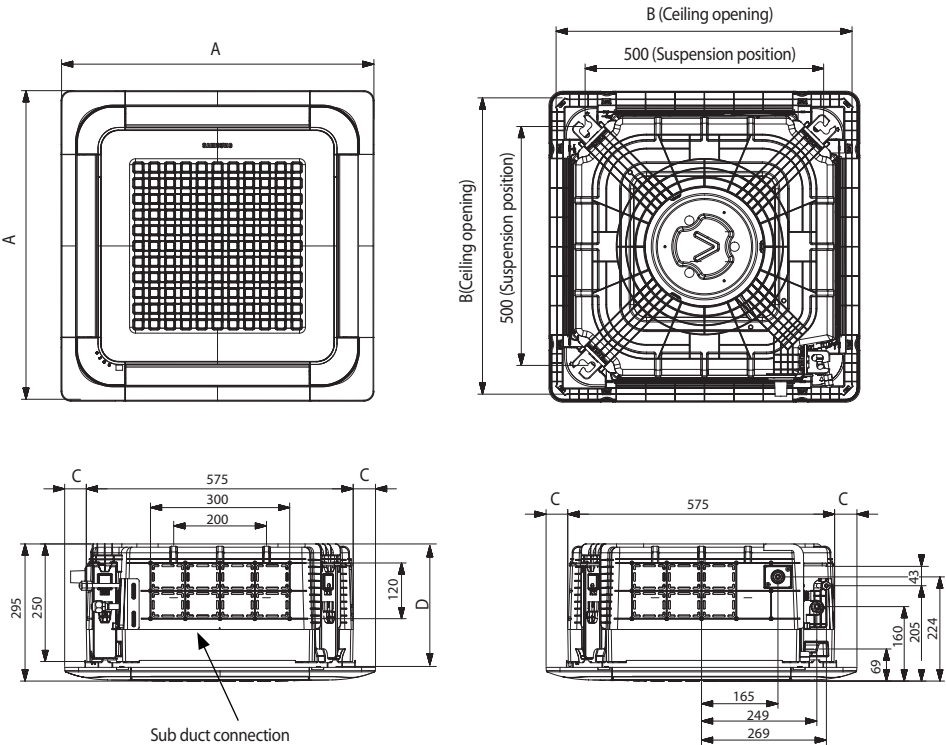


Unit		MODEL
		**015**
		**022**
		**028**
		**036**
		**045**
		**056**
		**060**
A	mm	297
Net dimension	mm	575*250*575

# Deciding on where to install the indoor unit

## Drawing of the indoor unit

Unit : mm



	Type A	Type B
Model	PC4SUSMB PC4SUSMAN PC4SUSMF PC4SUSMEN	PC4SUSMC PC4SUSMBN PC4SUSMG PC4SUSMFN
A	670	620
B	585~630	580~585
C	47.5	22.5
D	272	278

		MODEL	
		**015** **022** **028** **036**	**045** **056** **060**
Net dimension	mm	575*250*575	575*250*575
Net weight	kg	11.0	12.0
Liquid pipe connection	mm	ø6.35	
Gas pipe connection	mm	ø12.70	
Drain Hose connection	mm	OD : Φ25 , ID : Φ20	

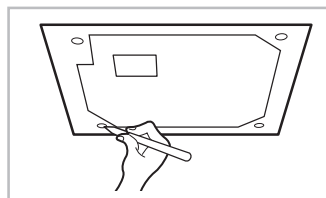
# Indoor unit installation

When deciding on the location of the air conditioner with the owner, the following restrictions must be taken into account.

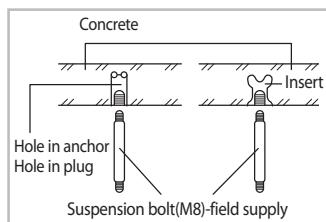
1. Determine the position of the pipe and drain hose hole as seen in the picture and drill the hole with an inner diameter of 65mm so that it slants slightly downwards.



- Since the diagram is made of paper, it may shrink or stretch slightly due to temperature or humidity. For this reason, before drilling the holes maintain the correct dimensions between the markings.



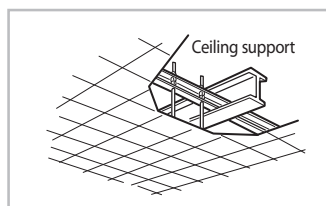
2. Insert bolt anchors, use existing ceiling supports or construct a suitable support as shown in figure.



3. Install the suspension bolts depending on the ceiling type.



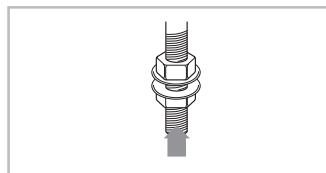
- Ensure that the ceiling is strong enough to support the weight of the indoor unit. Before hanging the unit, test the strength of each attached suspension bolt.
- If the length of suspension bolt is more than 1.5m, it is required to prevent vibration.
- The distance between a suspension bolt and the top of bracket (in indoor unit) not exceed 25mm(between indoor pipe and hanger plate).



4. Screw eight nuts to the suspension bolts making space for hanging the indoor unit.



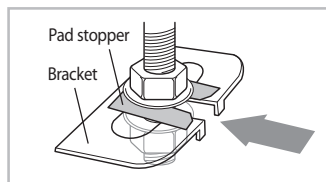
- You must install all the suspension rods.
- It is important to leave sufficient space in the false ceiling to allow access for maintenance or repairs to the drainage pipe connection, the refrigerant pipe connection, or to remove the unit if necessary.



5. Hang the indoor unit to the suspension bolts between two nuts.



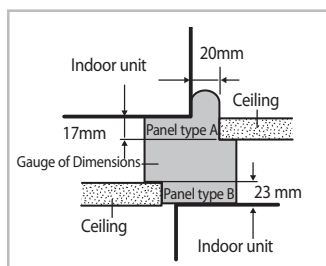
- Piping must be laid and connected inside the ceiling when suspending the unit. If the ceiling is already constructed, lay the piping into position for connection to the unit before placing the unit inside the ceiling.



6. Screw the nuts to suspend the unit. Cut a pad stopper and place it on the bracket at this time.

7. Adjust the unit to the appropriate position considering the installation area for the front panel.

- 1) Place the pattern sheet on the indoor unit.
- 2) Adjust a space between the ceiling and the indoor unit by using the gauge of dimensions.
- 3) Fix the indoor unit securely after adjusting level of the unit by using a leveler.
- 4) Remove the pattern sheet, connect the other cables and install the front panel.



# Purging the unit

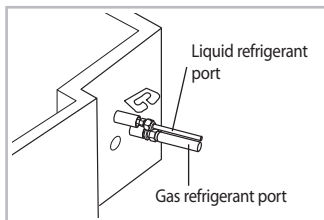
From factory the unit is supplied and set with a pre-charge of nitrogen gas. (insert gas) Therefore, all insert gas must be purged before connecting the assembly piping.

**Unscrew the pinch pipe at the end of each refrigerant pipe.**

**RESULT :** All inert gas escapes from the indoor unit.



- To prevent dirt or foreign objects from getting into the pipes during installation, do NOT remove the pinch pipe completely until you are ready to connect the piping.

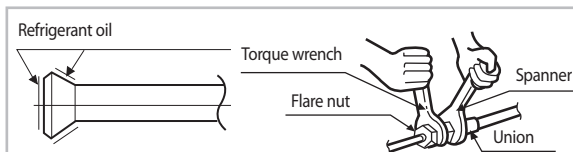


## Connecting the refrigerant pipe

There are two refrigerant pipes of different diameters :

- ◆ A smaller one for the liquid refrigerant
- ◆ A larger one for the gas refrigerant
- ◆ The inside of copper pipe must be clean & has no dust

1. Remove the pinch pipe on the pipes and connect the assembly pipes to each pipe, tightening the nuts, first manually and then with a torque wrench, a spanner applying the following torque.

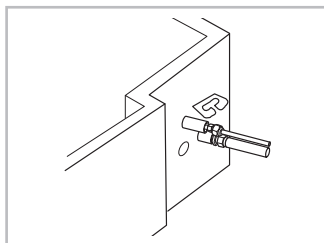


Outer Diameter	Torque	
	kgf·cm	N·m
6.35 mm	140~180	14~18
9.52 mm	350~430	34~42
12.70 mm	500~620	49~61
15.88 mm	690~830	68~82



- If the pipes must be shortened refer to page 9.

2. Must use insulator which is thick enough to cover the refrigerant tube to protect the condensate water on the outside of pipe falling onto the floor and the efficiency of the unit will be better.
3. Cut off any excess foam insulation.
4. Be sure that there must be no crack or wave on the bended area.
5. It would be necessary to double the insulation thickness(10mm or more) to prevent condensation even on the insulator when if the installed area is warm and humid.



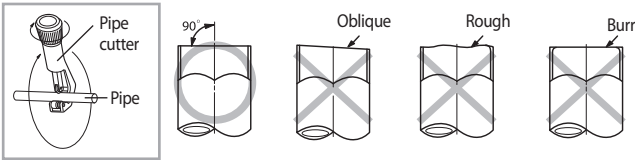
6. Do not use joints or extensions for the pipes that connect the indoor and outdoor unit. The only permitted connections are those for which the units are designed.



- Connect the indoor and outdoor units using pipes with flared connections(not supplied). For the lines, use insulated, unwelded, degreased and deoxidized copper pipe (Cu DHP type to ISO 1337 or UNI EN 12735-1), suitable for operating pressures of at least 4200kPa and for a burst pressure of at least 20700kPa. Copper pipe for hydro-sanitary applications is completely unsuitable.
- For sizing and limits (height difference, line length, max. bends, refrigerant charge, etc.) see the outdoor unit installation manual.
- All refrigerant connection must be accessible, in order to permit either unit maintenance or removing it completely.

# Cutting/Flaring the pipes

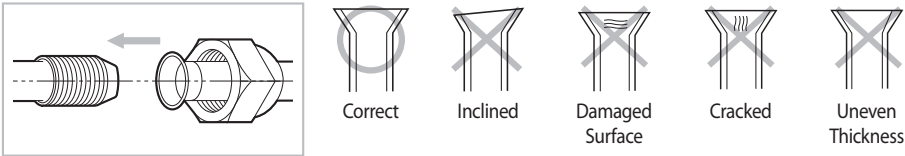
1. Make sure that you have the required tools available. (pipe cutter, reamer, flaring tool and pipe holder)
2. If you wish to shorten the pipes, cut it with a pipe cutter, taking care to ensure that the cut edge remains at a 90° angle with the side of the pipe. Refer to the illustrations below for examples of edges cut correctly and incorrectly.



3. To prevent any gas from leaking out, remove all burrs at the cut edge of the pipe, using a reamer.
4. Slide a flare nut on to the pipe and modify the flare.

	Outer Diameter (D)	Depth (A)
	ø6.35 mm	1.3 mm
	ø9.52 mm	1.8 mm
	ø12.70 mm	2.0 mm
	ø15.88 mm	2.2 mm
	ø19.05 mm	2.2 mm

5. Check that the flaring is correct, referring to the illustrations below for examples of incorrect flaring.



6. Align the pipes and tighten the flare nuts first manually and then with a torque wrench, applying the following torque.

Outer diameter (mm)	Connection Torque		Flare dimension (mm)	Flare shape (mm)
	kgf·cm	N·m		
6.35	140~180	14~18	8.70~9.10	
9.52	350~430	34~42	12.80~13.20	
12.70	500~620	49~61	16.20~16.60	
15.88	690~830	68~82	19.30~19.70	



- If the pipes require brazing ensure that OFN (Oxygen Free Nitrogen) is flowing through the system.
- Nitrogen blowing pressure range is 0.02 ~ 0.05MPa.

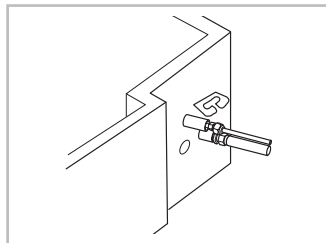
# Performing leak test & insulation

## Leak test

To identify potential gas leaks on the indoor unit, inspect the connection area of each refrigerant pipe using a leak detector for R410A.

Before recreating the vacuum and recirculating the refrigerant gas, it is advisable to pressurize the whole system with nitrogen (using a cylinder with pressure reducer) at a pressure above 40 bar in order to immediately detect leaks on the refrigerant fittings.

Made vacuum for 15 minutes and pressurising system with nitrogen.



- If the pipes require brazing ensure that OFN (Oxygen Free Nitrogen) is flowing through the system.

## Insulation

Once you have checked that there are no leaks in the system, you can insulate the piping and hose.

- 1 To avoid condensation problems, place T13.0 or thicker Acrylonitrile Butadiene Rubber separately around each refrigerant pipe.



- Always make the seam of pipes face upwards.



- The insulation has to be produced in full compliance of European regulation reg. EEC / EU 2037/ 2000 that requires the use of sheaths insulation form without using CFC and HCFC gases for health and the environment.

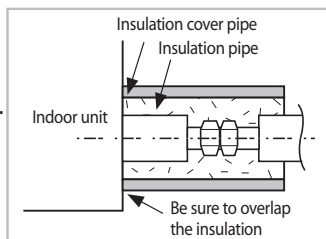
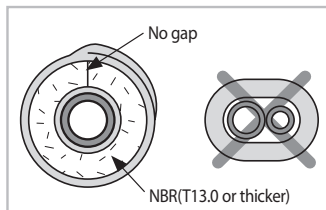
- 2 Wind insulating tape around the pipes and drain hose avoiding to compress the insulation too much.
- 3 Finish wrapping insulating tape around the rest of the pipes leading to the outdoor unit.
- 4 The pipes and electrical cables connecting the indoor unit with the outdoor unit must be fixed to the wall with suitable ducts.



- All refrigerant connection must be accessible, in order to permit either unit maintenance or removing it completely.

- 5 Select the insulation of the refrigerant pipe.

- ◆ Insulate the gas side and liquid side pipe referring to the thickness according to the pipe size.
- ◆ Indoor temperature of 30°C and humidity of less than 85% is the standard condition.  
If installing in a high humidity condition, use one grade thicker insulator by referring to the table below.
- ◆ If installing in an unfavorable conditions, use thicker one.
- ◆ Insulator's heat-resistance temperature should be more than 120°C.



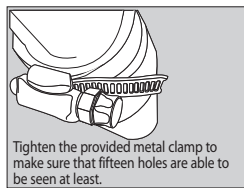
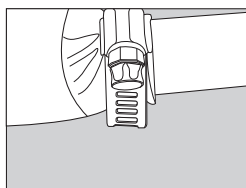
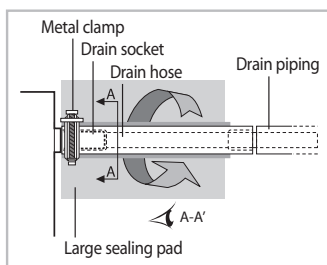
- Must fit tightly against body without any gap.

Pipe	Pipe size	Insulation Type (Heating/Cooling)		Remarks
		Standard [30°C, less than 85%]	High humidity [30°C, over 85%]	
		EPDM, NBR		
Liquid pipe	Ø6.35 ~ Ø9.52	9t	9t	Internal temperature is higher than 120°C
	Ø12.7 ~ Ø19.05	13t	13t	
Gas pipe	Ø6.35	13t	19t	
	Ø9.52~ Ø25.40	19t	25t	
	Ø25.58~ Ø44.45			
	Ø50.80	25t	38t	

- ◆ When installing insulation in places and conditions below, use the same insulation that is used for high humidity conditions.
  - <Geological condition>
    - High humidity places such as shoreline, hot spring, near lake or river, and ridge (when the part of the building is covered by earth and sand.)
  - <Operation purpose condition>
    - Restaurant ceiling, sauna, swimming pool etc.
  - <Building construction condition>
    - The ceiling frequently exposed to moisture and cooling is not covered.
- e.g. The pipe installed at a corridor of a dormitory and studio or near an exit that opens and closes frequently.
- The place where the pipe is installed is highly humid due to the lack of ventilation system.

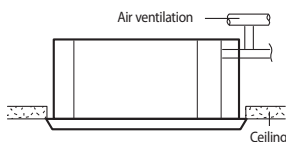
## Drainpipe and drain hose installation

- 1 Push the supplied drain hose as far as possible over the drain socket.
- 2 Tighten the metal clamp as shown in the picture.
- 3 Wrap the supplied large sealing pad over the metal clamp and drain hose to insulate and fix it with clamps.
- 4 Insulate the complete drain piping inside the building (field supply).  
If the drain hose cannot be sufficiently set on a slope, fit the hose with drain raising piping (field supply).
- 5 Push the drain hose up to insulation when connecting the drain hose to drain socket.

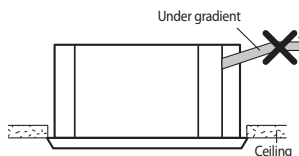


**Check that the indoor unit is level with the ceiling by using the leveler.**

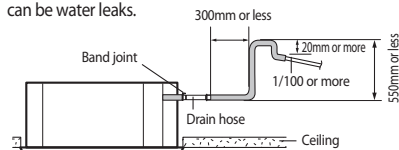
Install air ventilation to drain condensate water smoothly.



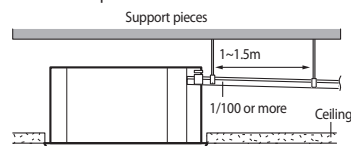
Do not give the hose and upward gradient after the connection port. This will cause water to flow backwards when the unit is stopped, resulting in water leaks.



If it is necessary to increase the height of the drainpipe, install the drainpipe straightly within 300 mm from the drain hose port. If it is raised higher than 550 mm, there can be water leaks.



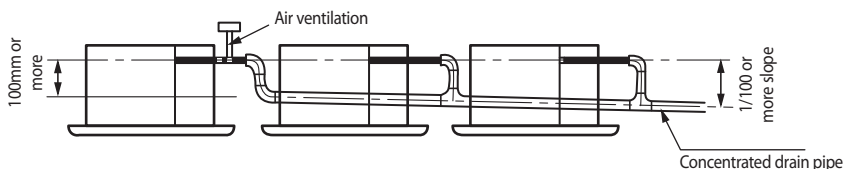
Do not apply force to the piping on the unit side when connecting the drain hose. The hose should not be allowed to hang loose from its connection to the unit. Fasten the hose to a wall, frame or other support as close to the unit as possible.



# Drainpipe and drain hose installation



- If a concentrated drain pipe is installed, refer to the figure below.



## Testing the drainage

You should test the drainage after completing the installation.  
Prepare a little water about 2.0 liters.

- 1 Turn the cover drain pump, then pull it out.
- 2 Pour water into the indoor unit as shown in figure.



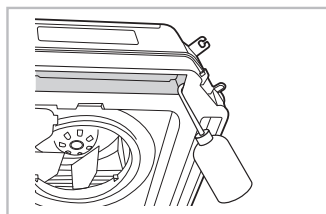
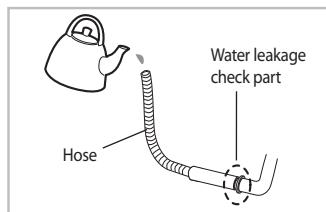
- If you do not pour water inside the water supply intake, water may spill from the indoor unit.

- 3 Confirm that the water flows out through the drain hose.



- You can check the drainage only when the air conditioner is in cool mode.

- 4 Reassemble the cover drain pump.



## Installing DPM

- ▶ When installing DPM, you should set 'DPM setting' to the outdoor unit.
- ▶ If DPM model is not set, communication error may occur.
- ▶ While the outdoor unit is tracking the indoor unit for one minute after the power supply is turned on, the operation may stop if the remote control reception signal of the installed indoor unit is different.

## Installing MULTI

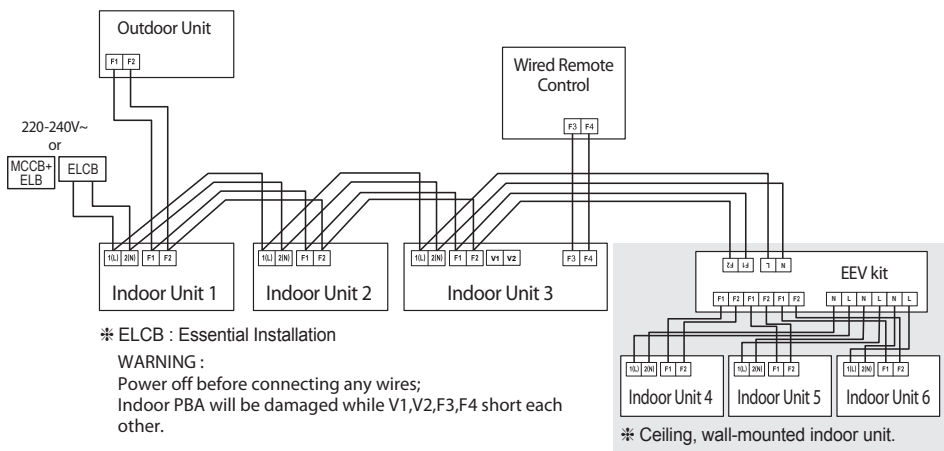
If using a multi system, refer to the manual supplied with the outdoor unit.



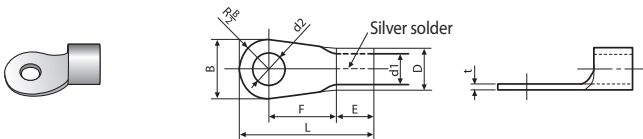
# Wiring work

## Power and communication cable connection

- 1 Before wiring work, you must turn off all power source.
- 2 Indoor unit power should be supplied through the breaker( ELCB or MCCB+ELB ) separated by the outdoor power.  
ELCB : Earth Leakage Circuit Breaker  
MCCB : Molded Case Circuit Breaker  
ELB : Earth Leakage Breaker
- 3 The power cable should be used only copper wires.
- 4 Connect the power cable{1(L), 2(N)} among the units within maximum length and communication cable(F1, F2) each.
- 5 Connect F3, F4(for communication) when installing the wired remote control.



## Selecting compressed ring terminal



Nominal dimensions for cable (mm <sup>2</sup> )	Nominal dimensions for screw (mm)	B		D		d1		E	F	L	d2		t
		Standard dimension (mm)	Allowance (mm)	Standard dimension (mm)	Allowance (mm)	Standard dimension (mm)	Allowance (mm)				Standard dimension (mm)	Allowance (mm)	
1.5	4	6.6	±0.2	3.4	+0.3 -0.2	1.7	±0.2	4.1	6	16	4.3	+0.2 0	0.7
	8	8											
2.5	4	6.6	±0.2	4.2	+0.3 -0.2	2.3	±0.2	6	6	17.5	4.3	+0.2 0	0.8
	8.5	8.5											
4	4	9.5	±0.2	5.6	+0.3 -0.2	3.4	±0.2	6	5	20	4.3	+0.2 0	0.9

# Wiring work(Cont.)

## Specification of electronic wire

Power supply	MCCB	ELB or ELCB	Power cable	Earth cable	Communication cable
Max : 242V Min : 198V	X A	X A, 30mmA 0.1 s	2.5mm <sup>2</sup>	2.5mm <sup>2</sup>	0.75~1.5mm <sup>2</sup>

- ◆ Decide the capacity of ELCB(or MCCB+ELB) by below formula.
- ◆ Power supply cords of parts of appliances for outdoor use shall not be lighter than polychloroprene sheathed flexible cord.  
(Code designation IEC:60245 IEC 57 / CENELEC: H05RN-F or IEC:60245 IEC 66 / CENELEC: H07RN-F)

※ Rating current

Unit	Model	Rating current
AM**NND*	*015*	0.17A
	*022*	0.17A
	*028*	0.17A
	*036*	0.19A
	*045*	0.22A
	*056*	0.27A
	*060*	0.30A

The capacity of ELCB(or MCCB+ELB)  $X [A] = 1.25 \times 1.1 \times \sum A_i$

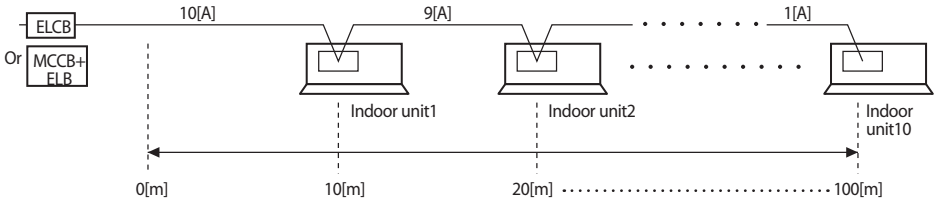
- \*  $X$  : The capacity of ELCB(or MCCB+ELB).
- \*  $\sum A_i$  : Sum of Rating currents of each indoor unit.
- \* Refer to each installation manual about the rating current of indoor unit.
- ◆ Decide the power cable specification and maximum length within 10% power drop among indoor units.

$$\sum_{k=1}^n \left( \frac{\text{Coef} \times 35.6 \times L_k \times i_k}{1000 \times A_k} \right) < 10\% \text{ of input voltage}[V]$$

- \* coef: 1.55
- \*  $L_k$ : Distance among each indoor unit[m],  $A_k$ : Power cable specification[mm<sup>2</sup>]  
 $i_k$ : Running current of each unit[A]

### Example of Installation

- Total power cable length  $L = 100(m)$ , Running current of each units 1[A]
- Total 10 indoor units were installed

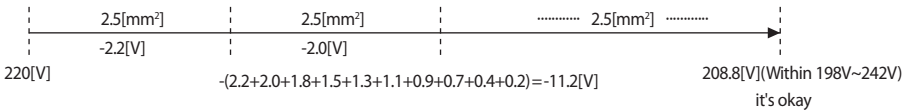


- ◆ Apply following equation.

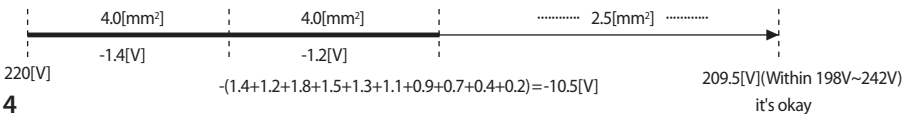
$$\sum_{k=1}^n \left( \frac{\text{Coef} \times 35.6 \times L_k \times i_k}{1000 \times A_k} \right) < 10\% \text{ of input voltage}[V]$$

※ Calculation

- Installing with 1 sort wire.



- Installing with 2 different sort wire.





CAUTION

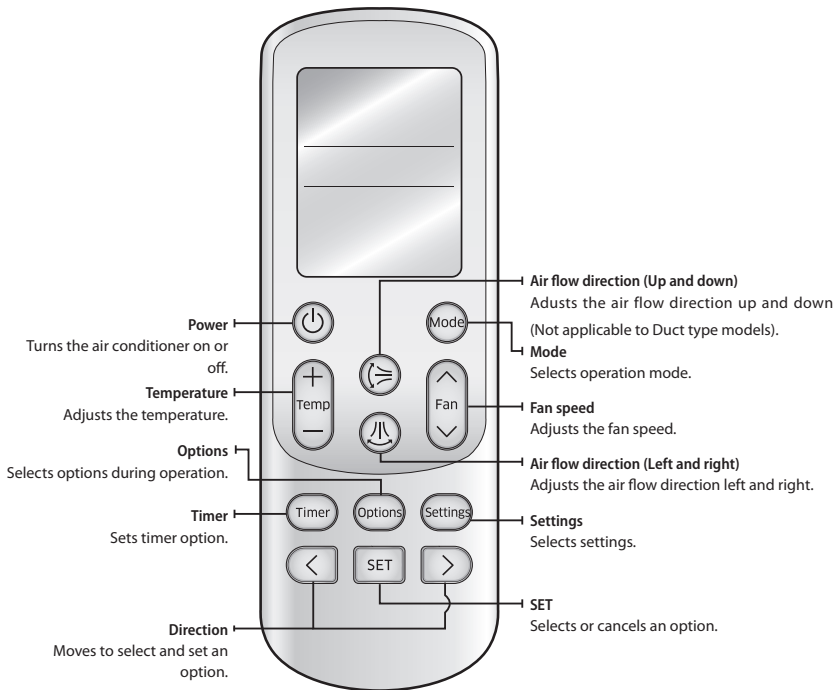
- ◆ **Select the power cable in accordance with relevant local and national regulations.**
- ◆ **Wire size must comply with local and national code.**
- ◆ **For the power cable, use the grade of H07RN-F or H05RN-F materials.**
- ◆ **You should connect the power cable into the power cable terminal and fasten it with a clamp.**
- ◆ **The unbalanced power must be maintained within 10% of supply rating among whole indoor units.**
- ◆ **If the power is unbalanced greatly, it may shorten the life of the condenser. If the unbalanced power is exceeded over 10% of supply rating, the indoor unit is protected, stopped and the error mode indicates.**
- ◆ **To protect the product from water and possible shock, you should keep the power cable and the connection cord of the indoor and outdoor units in the iron pipe.**
- ◆ **Connect the power cable to the auxiliary circuit breaker.**  
**An all pole disconnection from the power supply must be incorporated in the fixed wiring( $\geq 3\text{mm}$ ).**
- ◆ **You must keep the cable in a protection tube.**
- ◆ **Keep distances of 50mm or more between power cable and communication cable.**
- ◆ **Maximum length of power cables are decided within 10% of power drop. If it exceeds, you must consider another power supplying method.**
- ◆ **The circuit breaker(ELCB or MCCB+ELB) should be considered more capacity if many indoor units are connected from one breaker.**
- ◆ **Use round pressure terminal for connections to the power terminal block.**
- ◆ **For wiring, use the designated power cable and connect it firmly, then secure to prevent outside pressure being exerted on the terminal board.**
- ◆ **Use an appropriate screwdriver for tightening the terminal screws. A screwdriver with a small head will strip the head and make proper tightening impossible.**
- ◆ **Over-tightening the terminal screws may break them.**
- ◆ **See the table below for tightening torque for the terminal screws.**

	Tightening torque	
	N·m	kgf·cm
M3.5	0.8~1.0	8.0~10.0
M4	1.2~1.5	12.0~14.7

# Setting an indoor unit address and installation option

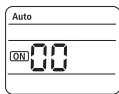
Set the indoor unit address and installation option with remote controller option.  
Set the each option separately since you cannot set the ADDRESS setting and indoor unit installation setting option at the same time. You need to set twice when setting indoor unit address and installation option.

## The procedure of option setting



### Step 1. Entering mode to set option

1. Remove batteries from the remote controller.
2. Insert batteries and enter the option setting mode while pressing High Temp button and Low Temp button.



3. Check if you have entered the option setting status.



### Step 2. The procedure of option setting

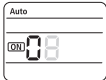
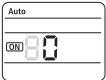

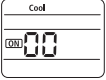
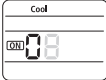
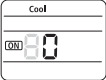

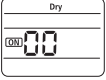
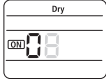
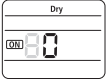

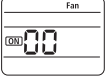
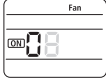
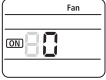


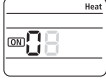
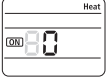


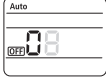

After entering the option setting status, select the option as listed below.




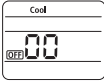
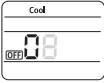
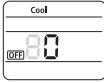

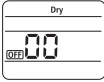
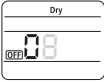
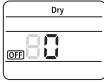

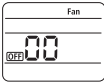
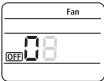
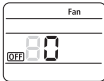


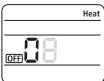
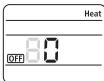
- Option setting is available from SEG1 to SEG 24
- SEG1, SEG7, SEG13, SEG19 are not set as page option.
- Set the SEG2~SEG6, SEG8~SEG12 as ON status and SEG14~18, SEG20~24 as OFF status.

SEG1	SEG2	SEG3	SEG4	SEG5	SEG6	SEG7	SEG8	SEG9	SEG10	SEG11	SEG12
0	X	X	X	X	X	1	X	X	X	X	X
SEG13	SEG14	SEG15	SEG16	SEG17	SEG18	SEG19	SEG20	SEG21	SEG22	SEG23	SEG24
2	X	X	X	X	X	3	X	X	X	X	X


On(SEG1~12)	Off(SEG13~24)

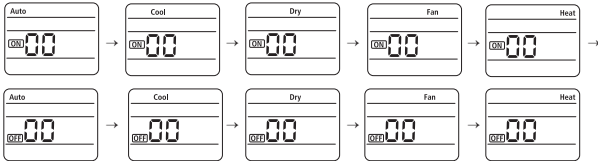
Option setting	Status
<b>1. Setting SEG2, SEG3 option</b> Press Low Fan button(V) to enter SEG2 value. Press High Fan button(Λ) to enter SEG3 value. Each time you press the button, $\text{0} \rightarrow \text{8} \rightarrow \dots \text{E} \rightarrow \text{F}$ will be selected in rotation.	  SEG2                      SEG3
<b>2. Setting Cool mode</b>  Press Mode button to be changed to Cool mode in the ON status.	
<b>3. Setting SEG4, SEG5 option</b> Press Low Fan button(V) to enter SEG4 value. Press High Fan button(Λ) to enter SEG5 value. Each time you press the button, $\text{0} \rightarrow \text{8} \rightarrow \dots \text{E} \rightarrow \text{F}$ will be selected in rotation.	  SEG4                      SEG5
<b>4. Setting Dry mode</b>  Press Mode button to be changed to DRY mode in the ON status.	
<b>5. Setting SEG6, SEG8 option</b> Press Low Fan button(V) to enter SEG6 value. Press High Fan button(Λ) to enter SEG8 value. Each time you press the button, $\text{0} \rightarrow \text{8} \rightarrow \dots \text{E} \rightarrow \text{F}$ will be selected in rotation.	  SEG6                      SEG8
<b>6. Setting Fan mode</b>  Press Mode button to be changed to FAN mode in the ON status.	
<b>7. Setting SEG9, SEG10 option</b> Press Low Fan button(V) to enter SEG9 value. Press High Fan button(Λ) to enter SEG10 value. Each time you press the button, $\text{0} \rightarrow \text{8} \rightarrow \dots \text{E} \rightarrow \text{F}$ will be selected in rotation.	  SEG9                      SEG10
<b>8. Setting Heat mode</b>  Press Mode button to be changed to HEAT mode in the ON status.	
<b>9. Setting SEG11, SEG12 option</b> Press Low Fan button(V) to enter SEG11 value. Press High Fan button(Λ) to enter SEG12 value. Each time you press the button, $\text{0} \rightarrow \text{8} \rightarrow \dots \text{E} \rightarrow \text{F}$ will be selected in rotation.	  SEG11                      SEG12
<b>10. Setting Auto mode</b>  Press Mode button to be changed to AUTO mode in the OFF status.	
<b>11. Setting SEG14, SEG15 option</b> Press Low Fan button(V) to enter SEG14 value. Press High Fan button(Λ) to enter SEG15 value. Each time you press the button, $\text{0} \rightarrow \text{8} \rightarrow \dots \text{E} \rightarrow \text{F}$ will be selected in rotation.	  SEG14                      SEG15

# Setting an indoor unit address and installation option


Option setting	Status
<b>1. Setting Cool mode</b>  Press Mode button to be change to Cool mode in the OFF status.	
<b>2. Setting SEG16, SEG17 option</b> Press Low Fan button(V) to enter SEG16 value. Press High Fan button(Λ) to enter SEG17 value. Each time you press the button, 0 → 8 → ... E → F will be selected in rotation.	<div> SEG16</div> <div> SEG17</div>
<b>3. Setting Dry mode</b>  Press Mode button to be change to Dry mode in the OFF status.	
<b>4. Setting SEG18, SEG20 option</b> Press Low Fan button(V) to enter SEG18 value. Press High Fan button(Λ) to enter SEG20 value. Each time you press the button, 0 → 8 → ... E → F will be selected in rotation.	<div> SEG18</div> <div> SEG20</div>
<b>5. Setting Fan mode</b>  Press Mode button to be change to Fan mode in the OFF status.	
<b>6. Setting SEG21, SEG22 option</b> Press Low Fan button(V) to enter SEG21 value. Press High Fan button(Λ) to enter SEG22 value. Each time you press the button, 0 → 8 → ... E → F will be selected in rotation.	<div> SEG21</div> <div> SEG22</div>
<b>7. Setting Heat mode</b>  Press Mode button to be change to HEAT mode in the OFF status.	
<b>8. Setting SEG23, SEG24 mode</b> Press Low Fan button(V) to enter SEG23 value. Press High Fan button(Λ) to enter SEG24 value. Each time you press the button, 0 → 8 → ... E → F will be selected in rotation.	<div> SEG23</div> <div> SEG24</div>

### Step 3. Check the option you have set

After setting option, press  button to check whether the option code you input is correct or not.



### Step 4. Input option

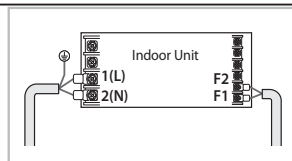
Press operation button  with the direction of remote control for set.

For the correct option setting, you must input the option twice.

### Step 5. Check operation

1. Reset the indoor unit by pressing the RESET button of indoor unit or outdoor unit.
2. Take the batteries out of the remote controller and insert them again and then press the operation button.

## Setting an indoor unit address (MAIN/RMC)



1. Check whether power is supplied or not.  
- When the indoor unit is not plugged in, there should be additional power supply in the indoor unit.
2. The panel(display) should be connected to an indoor unit to receive option.
3. Before installing the indoor unit, assign an address to the indoor unit according to the air conditioning system plan.
4. Assign an indoor unit address by wireless remote controller.  
- The initial setting status of indoor unit ADDRESS(MAIN/RMC) is "0A0000-100000-200000-300000".

### Option No. : 0AXXXX-1XXXXX-2XXXXX-3XXXXX

Option	SEG1		SEG2		SEG3		SEG4		SEG5		SEG6	
Explanation	PAGE		Mode		Setting Main address		100-digit of indoor unit address		10-digit of indoor unit		The unit digit of an indoor unit	
Indication and Details	Indication	Details	Indication	Details	Indication	Details	Indication	Details	Indication	Details	Indication	Details
	0		A		0	No Main address	0~9	100-digit	0~9	10-digit	0~9	A unit digit
					1	Main address setting mode						
Option	SEG7		SEG8		SEG9		SEG10		SEG11		SEG12	
Explanation	PAGE		—		Setting RMC address		—		Group channel(*16)		Group address	
Indication and Details	Indication	Details			Indication	Details			Indication	Details	Indication	Details
	1				0	No RMC address			RMC1	0~F	RMC2	0~F
1			RMC address setting mode									



CAUTION

- When "A"~"F" is entered to SEG5~6, the indoor unit MAIN ADDRESS is not changed.
- If you set the SEG 3 as 0, the indoor unit will maintain the previous MAIN ADDRESS even if you input the option value of SEG5~6.
- If you set the SEG 9 as 0, the indoor unit will maintain previous RMC ADDRESS even if you input the option value of SEG11~12.
- You cannot set SEG11 and SEG12 as F value at the same time.

# Setting an indoor unit address and installation option

## Setting an indoor unit installation option (suitable for the condition of each installation location)

1. Check whether power is supplied or not.  
- When the indoor unit is not plugged in, there should be additional power supply in the indoor unit.
2. The panel(display) should be connected to an indoor unit to receive option.
3. Set the installation option according to the installation condition of an air conditioner.  
- The default setting of an indoor unit installation option is "020010-100000- 200000-300000".  
- Individual control of a remote controller(SEG20) is the function that controls an indoor unit individually when there is more than one indoor unit.
4. Set the indoor unit option by wireless remote controller.

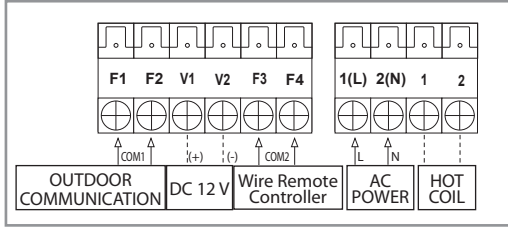
### ■ 02 series installation option

SEG1	SEG2	SEG3	SEG4	SEG5	SEG6
0	2	--	External room temperature sensor / Minimizing fan operation when thermostat is off	Central control	FAN RPM compensation
SEG7	SEG8	SEG9	SEG10	SEG11	SEG12
1	Drain pump	Hot water heater	--	EEV Step when heating stops	--
SEG13	SEG14	SEG15	SEG16	SEG17	SEG18
2	External control	External control output / External heater On or Off signal	S-Plasma ion	Buzzer	Number of hours using filter
SEG19	SEG20	SEG21	SEG22	SEG23	SEG24
3	Individual control of a remote controller	Heating setting compensation / Removing condensated water in heating mode	EEV Step of stopped unit during oil return/thaw mode	Motion detect sensor	--

- ◆ 1WAY/2WAY/4WAY MODEL : Drain pump(SEG8) will be set to 'USE + 3minute delay' even if the drain pump is set to 0.
- ◆ 1 WAY/2WAY/4WAY,DUCT MODEL : Number of hours using filter(SEG18) will be set to '1000hour' even if the SEG18 is set to except for 2 or 6.
- ◆ When setting the option other than above SEG values, the option will be set as "0".
- ◆ SEG5 central control option is basically set as 1 (Use), so you don't need to set the central control option additionally.  
However, if the central control is not connected but it doesn't indicate an error message, you need to set the central control option as 0 (Disuse) to exclude the indoor unit from the central control.



- ◆ The output of hot water heater in SEG9 is generated from the hot coil part of the terminal board in duct models.



\* The output of hot coil terminal is AC 220 V / 230 V  
(The same as Indoor Unit's input Power)






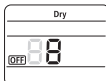
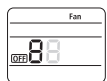
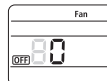
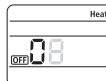
- ◆ The external output of SEG15 is generated by MIM-B14 connection. (Refer to the manual of MIM-B14.)

## ■ 02 series installation option(Detailed)

**Option No. : 02XXXX-1XXXXX-2XXXXX-3XXXXX**

Option	SEG1		SEG2		SEG3		SEG4		SEG5		SEG6		
Explanation	PAGE		MODE		Use of robot cleaning		Use of external room temperature sensor / Minimizing fan operation when thermostat is off		Use of central control		FAN RPM compensation		
Remote Controller Display			<div>Auto</div> <div>00028</div>		<div>Auto</div> <div>00088</div>		<div>Cool</div> <div>00088</div>		<div>Cool</div> <div>0008</div>		<div>Dry</div> <div>00088</div>		
Indication and Details	Indication	Details	Indication	Details	Indication	Details	Indication	Details		Indication	Details	Indication	Details
								Use of External room temperature sensor	Minimizing fan operation when thermostat is off				
	0	2	0	Disuse	0	Disuse	Disuse	0	Disuse	0	Disuse		
					1	Use	Disuse			1	RPM compensation		
					2	Disuse	Use (1)			2	High ceiling KIT		
3	Use	Use (1)	1	Use	2								
Option	SEG7		SEG8		SEG9		SEG10		SEG11		SEG12		
Explanation	PAGE		Use of drain pump		Use of hot water heater				EEV Step when heating stops				
Remote Controller Display			<div>Dry</div> <div>00088</div>		<div>Fan</div> <div>00088</div>		<div>Fan</div> <div>00088</div>		<div>Heat</div> <div>00088</div>		<div>Heat</div> <div>00088</div>		
Indication and Details	Indication	Details	Indication	Details	Indication	Details	Indication	Details		Indication	Details	Indication	Details
	1		0	Disuse	0	Disuse			0	Default value			
			1	Use	1	Use (1)			1	Noise decreasing setting			
			2	When an indoor unit stops, drain pump will operate for 3min	2	--							
3	Use (1)	3	Use (1)										

# Setting an indoor unit address and installation option

Option	SEG13		SEG14		SEG15			SEG16		SEG17		SEG18			
Explanation	PAGE		Use of external control		Setting the output of external control / External heater On/Off signal			S-Plasma ion		Buzzer control		Hours of filter usage			
Remote Controller Display															
Indication and Details	Indication	Details	Indication	Details	Indication	Details		Indication	Details	Indication	Details	Indication	Details		
	2		0	Disuse	0	Thermo on	-	0	Disuse	0	Use buzzer	2	1000 Hour		
			1	ON/OFF control	1	Operation on	-	1	Use	1	Disuse buzzer	6	2000 Hour		
			2	OFF control	2	-	Use <sup>(*)3</sup>								
			3	Window ON/OFF control	3	-	Use <sup>(*)3</sup>								
Option	SEG19		SEG20		SEG21			SEG22		SEG23		SEG24			
Explanation	PAGE		Individual control of a remote controller		Heating setting compensation / Removing condensated water in heating mode			EEV Step of stopped unit during oil return/ defrost mode		Motion detect sensor		-			
Remote Controller Display															
Indication and Details	Indication	Details	Indication	Details	Indication	Details		Indication	Details	Indication	Details				
	3		0 or 1	channel 1	0	Default <sup>(*)4</sup>	Disuse	0	Default value	0	Disuse				
			2	channel 2	1	2 °C	Disuse	1	Oil return or Noise decreasing in defrost mode	1	Turn out in 30min. without motion				
			3	channel 3	2	5 °C	Disuse			2	Turn out in 60min. without motion				
			4	channel 4	3	Default <sup>(*)4</sup>	Use <sup>(*)5</sup>			3	Turn out in 120min. without motion				
					4	2 °C	Use <sup>(*)5</sup>			4	Turn out in 180min. without motion				
					5	5 °C	Use <sup>(*)5</sup>			5	Turn out in 30min. without motion or *advanced function				
										6	Turn out in 60min. without motion or *advanced function				
										7	Turn out in 120min. without motion or *advanced function				
										8	Turn out in 180min. without motion or *advanced function				

\* Advanced function: Controlling cooling/heating current or power saving with motion detect.

(\*1) Minimizing fan operation when thermostat is off

- Fan operates for 20 seconds at an interval of 5 minutes in heat mode.

(\*2) 1: Fan is turned on continually when the hot water heater is turned on,

3: Fan is turned off when the hot water heater is turned on with cooling only indoor unit

Cooling only indoor unit: To use this option, install the Mode Select switch(MCM-C200) on the outdoor unit and fix it as cool mode.

(\*3) When the following 2 or 3 is used as external heater On/Off signal, the signal for monitoring external contact control will not be output.

2: Fan is turned on continually when the external heater is turned on,

3: Fan is turned off when the external heater is turned on with cooling only indoor unit

Cooling only indoor unit: To use this option, install the Mode Select switch(MCM-C200) on the outdoor unit and fix it as cool mode.

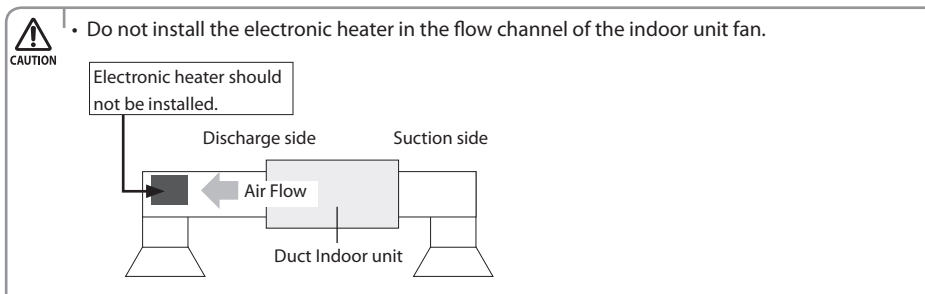
• If Fan is set to off for cooling only indoor unit by setting the SEG9=3 or SEG15=3, you need to use an external sensor or wired remote controller sensor to detect indoor temperature exactly.

(\*4) Default setting value

- 4Way Cassette, Mini 4Way Cassette: 5 °C

- Other indoor units: 2 °C

(\*5) This function can be applied to 4 Way Cassette and Mini 4 Way Cassette only. If the air conditioner operates the heating mode immediately after finishing the cooling mode, the condensated water in the drain pan becomes water vapor by the heat of the indoor unit heat exchanger. Since the water vapor might be condensed on the indoor unit, which may fall into a living space, use this function to get rid of the water vapor out of the indoor unit by operating the fan (for maximum 20 minutes) even when the indoor unit is turned off after cooling mode is turned to heating mode.





## ■ 05 series installation option


SEG1	SEG2	SEG3	SEG4	SEG5	SEG6
0	5	Use of Auto Change Over for HR only in Auto mode	(When setting SEG3) Standard heating temp. Offset	(When setting SEG3) Standard cooling temp. Offset	(When setting SEG3) Standard for mode change Heating → Cooling
SEG7	SEG8	SEG9	SEG10	SEG11	SEG12
1	(When setting SEG3) Standard for mode change Cooling → Heating	(When setting SEG3) Time required for mode change	Compensation option for Long pipe or height difference between indoor units	—	—
SEG13	SEG14	SEG15	SEG16	SEG17	SEG18
2	—	—	—	—	Control variables when using hot water / external heater
SEG19	SEG20	SEG21	SEG22	SEG23	SEG24
3	—	—	—	—	—

# Setting an indoor unit address and installation option

## ■ 05 series installation option(Detailed)

**Option No. : 05XXXX-1XXXXX-2XXXXX-3XXXXX**

Option	SEG1		SEG2		SEG3		SEG4		SEG5		SEG6	
Explanation	PAGE		MODE		Use of Auto Change Over for HR only in Auto mode		(When setting SEG3) Standard heating temp. Offset		(When setting SEG3) Standard cooling temp. Offset		(When setting SEG3) Standard for mode change Heating -- Cooling	
Remote Controller Display												
Indication and Details	Indication	Details	Indication	Details	Indication	Details	Indication	Details	Indication	Details	Indication	Details
	0		5		0	Follow product option	0	0	0	0	0	1
					1	Use Auto Change Over for HR only	1	0.5	1	0.5	1	1.5
							2	1	2	1	2	2
							3	1.5	3	1.5	3	2.5
							4	2	4	2	4	3
							5	2.5	5	2.5	5	3.5
							6	3	6	3	6	4
7	3.5	7	3.5	7			4.5					
Option	SEG7		SEG8		SEG9		SEG10		SEG11		SEG12	
Explanation	PAGE		(When setting SEG3) Standard for mode changing Cooling -- Heating mode		(When setting SEG3) Time required for mode change		Compensation option for Long pipe or height difference between indoor units					
Remote Controller Display												
Indication and Details	Indication	Details	Indication	Details	Indication	Details	Indication	Details				
	1		0	1	0	5 min.	0	Use default value	1	1) Height difference <sup>1)</sup> is more than 30m or 2) Distance <sup>2)</sup> is longer than 110m		
			1	1.5	1	7 min.						
			2	2	2	9 min.						
			3	2.5	3	11 min.						
			4	3	4	13 min.	2	1) Height difference <sup>1)</sup> is 15~30m or 2) Distance <sup>2)</sup> is 50~110m				
			5	3.5	5	15 min.						
			6	4	6	20 min.						
			7	4.5	7	30 min.						

Option	SEG13	SEG14	SEG15	SEG16	SEG17	SEG18 <sup>(*)</sup>		
Explanation						Control variables when using hot water / external heater		
Remote Controller Display								
Indication and Details	2					Indication	Details	
							Set temp. for heater On/Off	Delay time for heater On
						0	At the same time as thermo on	No delay
						1	At the same time as thermo on	10 minutes
						2	At the same time as thermo on	20 minutes
						3	1.5 °C	No delay
						4	1.5 °C	10 minutes
						5	1.5 °C	20 minutes
						6	3.0 °C	No delay
						7	3.0 °C	10 minutes
						8	3.0 °C	20 minutes
						9	4.5 °C	No delay
						A	4.5 °C	10 minutes
						B	4.5 °C	20 minutes
						C	6.0 °C	No delay
						D	6.0 °C	10 minutes
						E	6.0 °C	20 minutes

(\*1) Height difference : The difference of the height between the corresponding indoor unit and the indoor unit installed at the lowest place.  
For example, When the indoor unit is installed 40m higher than the indoor unit installed at the lowest place, select the option "1".

(\*2) Distance : The difference between the pipe length of the indoor unit installed at farthest place from an outdoor unit and the pipe length of the corresponding indoor unit from an outdoor unit.  
For example, when the farthest pipe length is 100 m and the corresponding indoor unit is 40 m away from an outdoor unit, select the option "2".  
(100 - 40 = 60m)

(\*3) Heater operation when the SEG9 of 02 series installation option is set to using hot water heater or when SEG15 is set to using external heater

e.g. 1) Setting 02 series SEG9 = "1" / Setting 05 series SEG18 = "0": Hot water heater is turned on at the same time as the heating thermostat is on, and turned off when the heating thermostat is off.

e.g. 2) Setting 02 series SEG15 = "2" / Setting 05 series SEG18 = "A":

Room temp. ≤ set temp. + f(heating compensation temp.)

- External heater is turned on when the temperature is maintained as 4.5 °C for 10 minutes.

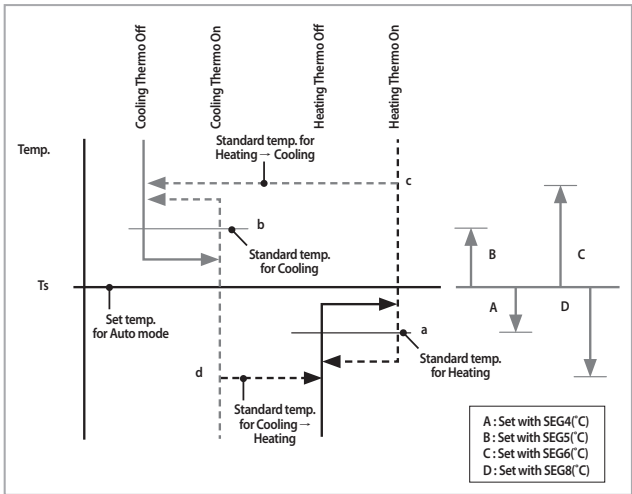
Room temp. > set temp. + f(heating compensation temp.)

- External heater is turned off when the temperature is maintained as 4.5 °C + 1 °C (1 °C is the Hysteresis for On/Off selection.)

# Setting an indoor unit address and installation option

## SEG 3, 4, 5, 6, 8, 9 additional information

When the SEG 3 is set as "1" and follow Auto Change Over for HR only operation, it will operate as follows.



Cooling/Heating mode can be changed when Thermo Off status is maintained during the time with SEG9.

## Changing a particular option

*You can change each digit of set option.*

Option	SEG1		SEG2		SEG3		SEG4		SEG5		SEG6	
Explanation	PAGE		MODE		The option mode you want to change		The tens' digit of an option SEG you will change		The unit digit of an option SEG you will change		Changed value	
Remote Controller Display												
Indication and Details	Indication	Details	Indication	Details	Indication	Details	Indication	Details	Indication	Details	Indication	Details
	0		D		Option mode	1~6	Tens' digit of SEG	0~9	Unit digit of SEG	0~9	The changed value	0~F

### Note

- When changing a digit of an indoor unit address setting option, set the SEG3 as 'A'.
- When changing a digit of indoor unit installation option, set the SEG3 as '2'.

*Ex) When setting the 'buzzer control' into disuse status.*

Option	SEG1	SEG2	SEG3	SEG4	SEG5	SEG6
Explanation	PAGE	MODE	The option mode you want to change	The tens' digit of an option SEG you will change	The unit digit of an option SEG you will change	Changed value
Indication	0	D	2	1	7	1



CAUTION

◆ If you are using heat pump model, mixed operation mode (two or more indoor units operating in different operation mode simultaneously) is not available when the indoor units are connected to same outdoor unit. If you set the master indoor unit with a remote controller, outdoor unit will operate in the mode which was set in the master indoor unit.

# Final check and trial operation

***To complete the installation, perform the following checks and tests to ensure that the air conditioner operates correctly.***

Check the following:

- ◆ Strength of the installation site
- ◆ Tightness of pipe connection to detect gas leak
- ◆ Electric wiring connection
- ◆ Heat-resistant insulation of the pipe
- ◆ Drainage
- ◆ Grounding conductor connection
- ◆ Correct operation (follow the steps below)

# Providing information for user

***After finishing the installation of the air conditioner, you should explain the following to the user. Refer to appropriate pages in the user & installation manual.***

- 1 How to start and stop the air conditioner
- 2 How to select the modes and functions
- 3 How to adjust the temperature and fan speed
- 4 How to adjust the airflow direction
- 5 How to set the timers
- 6 How to clean and replace the filters

***Note When you complete the installation successfully, hand over the user & installation manual to the user for storage in a handy and safe place.***

# Troubleshooting

## Detection of errors

- ◆ If an error occurs during the operation, an LED flickers and the operation is stopped except the LED.
- ◆ If you re-operate the air conditioner, it operates normally at first, then detect an error again.

## LED Display on the receiver & display unit

### LED Display

- ◆ If you turn off the air conditioner when the LED is flickering, the LED is also turned off.
- ◆ If you re-operate the air conditioner, it operates normally at first, then detect an error again.
- ◆ When E108 error occurs, change the address and reset the system.Ex.) When address of the indoor unit #1 and #2 are set as 5, address of the indoor unit #1 will become 5 and indoor unit #2 will display E108, A002.

# Troubleshooting(Cont.)





● On ○ Flickering ✕ Off

Abnormal condition	Error code	LED Display			
		Operation	Defrost	Timer	Filter
Error on indoor temperature sensor (Short or Open)	E121	X	●	X	X
1. Error on Eva-in sensor (Short or Open)	E122	●	●	X	X
2. Error on Eva-out sensor (Short or Open)	E123				
3. Discharge sensor error (Short or Open)	E126				
Indoor fan error	E154	X	X	●	X
1. Error on outdoor temperature sensor (Short or Open)	E221				
2. Error on cond sensor	E237	●	X	●	X
3. Error on discharge sensor	E251				
Other outdoor unit sensor error that is not on the above list					
1. When there is no communication between the indoor-outdoor units for 2 minutes	E101				
2. Communication error received from the outdoor unit	E102				
3. 3 minute tracking error on outdoor unit	E202				
4. Communication error after tracking due to unmatching number of installed units	E201	X	●	●	X
5. Error due to repeated communication address	E108				
6. Communication address not confirmed	E109				
Other outdoor unit communication error that is not on the above list					
Self diagnosis error display					
1. Error due to opened EEV (2nd detection)	E151				
2. Error due to closed EEV (2nd detection)	E152	X	●	●	●
3. Eva in sensor is detached	E128				
4. Eva out sensor is detached	E129				
5. Thermal fuse error (Open)	E198				
1. COND mid sensor is detached	E241				
2. Refrigerant leakage (2nd detection)	E554				
3. Abnormally high temperature on Cond (2nd detection)	E450				
4. Low pressure s/w (2nd detection)	E451				
5. Abnormally high temperature on discharged air on outdoor unit (2nd detection)	E416				
6. Indoor operation stop due to unconfirmed error on outdoor unit	E559				
7. Error due to reverse phase detection	E425				
8. Comp stop due to freeze detection (6th detection)	E403				
9. High pressure sensor is detached	E301	X	●	●	●
10. Low pressure sensor is detached	E306				
11. Outdoor unit copression ration error	E428				
12. Outdoor sump down_1 prevetion control	E413				
13. Compressor down due to low pressure sensor prevention control_1	E410				
14. Simultaneous opening of cooling/heating MCU SOL valve (1st detection)	E180				
15. Simultaneous opening of cooling/heating MCU SOL valve (2nd detection)	E181				
Other outdoor unit self-diagnosis error that is not on the above list					
Flowating s/w (2nd detection)	E153	X	X	●	●
EEPROM error	E162	●	●	●	●
EEPROM option error	E163	●	●	●	●
Error due to incompatible indoor unit	E164	●	●	X	●



# How to connect your extended power cables

1. Prepare a compressor and the following tools.

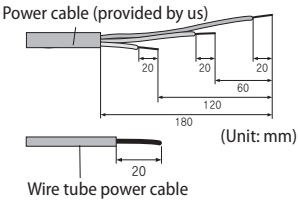
Tools	Crimping pliers	Connection sleeve (mm)	Insulation tape	Contraction tube (mm)
Spec	MH-14	20xØ6.5(HxOD)	Width 19mm	70xØ8.0(LxOD)
Shape				

2. As shown in the figure, peel off the shields from the rubber or wire of the power cable.

- Peel off 20 mm of the wire shields of the tube installed already.



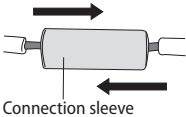
- After peeling off the tube wire, you must insert a contraction tube.
- CAUTION • For information about the power cable specifications for indoor and outdoor units, refer to the installation manual.



3. Insert both sides of core wire of the power cable into the connection sleeve.

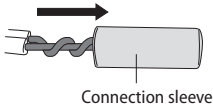
► **Method 1**

- Push the core wire into the sleeve from both sides.



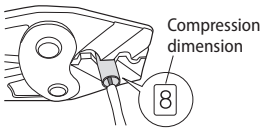
► **Method 2**

- Twist the wire cores together and push it into the sleeve.

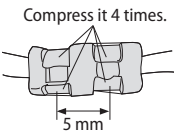


4. Using a compressor, compress the two points and flip it over and compress another two points in the same location.

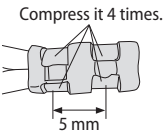
- The compression dimension should be 8.0.
- After compressing it, pull both sides of the wire to make sure it is firmly pressed.



► **Method 1**



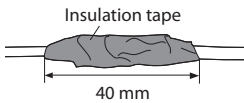
► **Method 2**



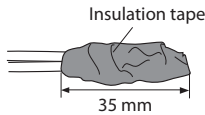
# How to connect your extended power cables

5. Wrap it with the insulation tape twice or more and position your contraction tube in the middle of the insulation tape.  
A total of three or more layers of insulation is required.

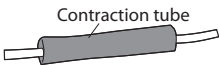
► **Method 1**



► **Method 2**



6. Apply heat to the contraction tube to contract it.

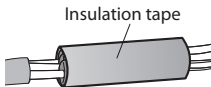


7. After tube contraction work is completed, wrap it with the insulation tape to finish.



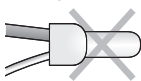
CAUTION

- Make sure that the connection parts are not exposed to outside.
- Be sure to use insulation tape and a contraction tube made of approved reinforced insulating materials that have the same level of withstand voltage with the power cable. (Comply with the local regulations on extensions.)



WARNING

- In case of extending the electric wire, please DO NOT use a round-shaped Pressing socket.
- Incomplete wire connections can cause electric shock or a fire.





# SAMSUNG



EN DB68-03626A-05

**This product is RoHS compliant**



Cassette Type Series  
Mini 4way : AM\*\*\*FNND\*\*\*

# Air Conditioner installation manual

imagine the possibilities

Thank you for purchasing this Samsung product.

**SAMSUNG**